

# Work Order ID 72828

Tuesday, August 16, 2011 9:13:31 AM



Page 1

Item ID: D2582

Accept



Setup Start



Revision ID:

Stop



Item Name: Step Leg Assembly

Start Date: 8/16/2011 Start Qty: 10.00



Cust Item ID:

Required Date: 8/26/2011 Req'd Qty: 10.00



Customer:

Reference:

Approvals:

Process Plan:

Date: 11-08-16

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D2582

Rev B

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Assemble as per Dwg D2582 and

*Handwritten signature* 11/09/01 (10)

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

*Handwritten signature*

(10)

120

Identify as per dwg & Stock Location: *W/O*

0.00



Packaging

Memo

0.00

Packaging

*Handwritten signature* 11.09.06

(10)  $\phi$

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 72828**

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Item ID: D2582

Accept



Setup Start



Revision ID:

Stop



Item Name: Step Leg Assembly

Start Date: 8/16/2011 Start Qty: 10.00



Cust Item ID:

Required Date: 8/26/2011 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/9/2011

MF 11-09-20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Tuesday, August 16, 2011 9:13:37 AM

Page 1

Work Order ID: 72828

Parent Item: D2582

Parent Item Name: Step Leg Assembly





Start Date: 8/16/2011

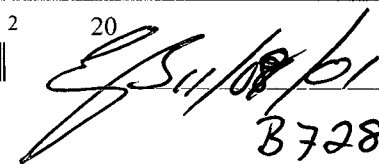
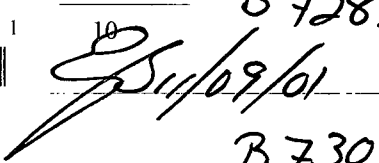
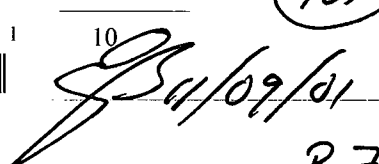
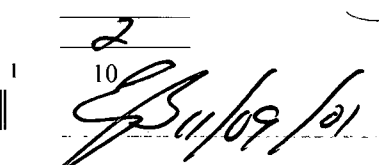
Required Date: 8/26/2011

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP Rev:F Removed Manufacturing 05-11-07 JLM  
 IPP Rev:G Added part # to Sub 06-08-10 JLM  
 IPP Rev H New pick list 08.01.11 EC verified by: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2278  Step Leg		Manufactured	No			100	Each	2.0000	2	20			
<div> <div>Location</div> <div>GA</div> <div>71388</div> </div> <div> <div>Loc Qty</div> <div>2</div> <div>2</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>													
D2279  Step Spacer		Manufactured	No			100	Each	8.0000	1	10			
<div> <div>Location</div> <div>GA</div> <div>69289</div> </div> <div> <div>Loc Qty</div> <div>8</div> <div>8</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>													
D2322  Step Spacer		Manufactured	No			100	Each	10.0000	1	10			
<div> <div>Location</div> <div>GA</div> <div>67611</div> <div>71389</div> </div> <div> <div>Loc Qty</div> <div>10</div> <div>4</div> <div>6</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> </div>													
D3720-1  Step Spacer		Manufactured	No			100	Each	1.0000	1	10			
<div> <div>Location</div> <div>GA</div> <div>71588</div> </div> <div> <div>Loc Qty</div> <div>1</div> <div>1</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>													

  
 B 72801 (8x)  
 B 72830 (12x)  
  
 B 73048 (10x)  
  
 B 73055 (8x)  
  
 B 72805 (10x)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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Page 2

Work Order ID: 72828



Parent Item: D2582

Parent Item Name: Step Leg Assembly

Start Date: 8/16/2011

Required Date: 8/26/2011

Start Qty: 10.00

Required Qty: 10.00

D3720-2 Manufactured No

100 Each

4.0000

1 10



Step Spacer

Location

Loc Qty

Loc Code

GA

4

71589

4

MS20470AD4-4 Purchased No

100 Each

280.0000

22 220



Rivet, Universal Head

Location

Loc Qty

Loc Code

ST139

78

117423

78

ST319

202

116188

136

116391

66

MS20470AD4-5 Purchased No

100 Each

3,163.000

4 40



Rivet, Universal Head

Location

Loc Qty

Loc Code

ST319

3163

116893

195

118405

2968

*8/16/01*  
*B72806*  
*(10x)*

*8/16/01*  
*M118614*  
*(220x)*

*8/16/01*  
*40*

Tuesday, August 16, 2011 9:13:38 AM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

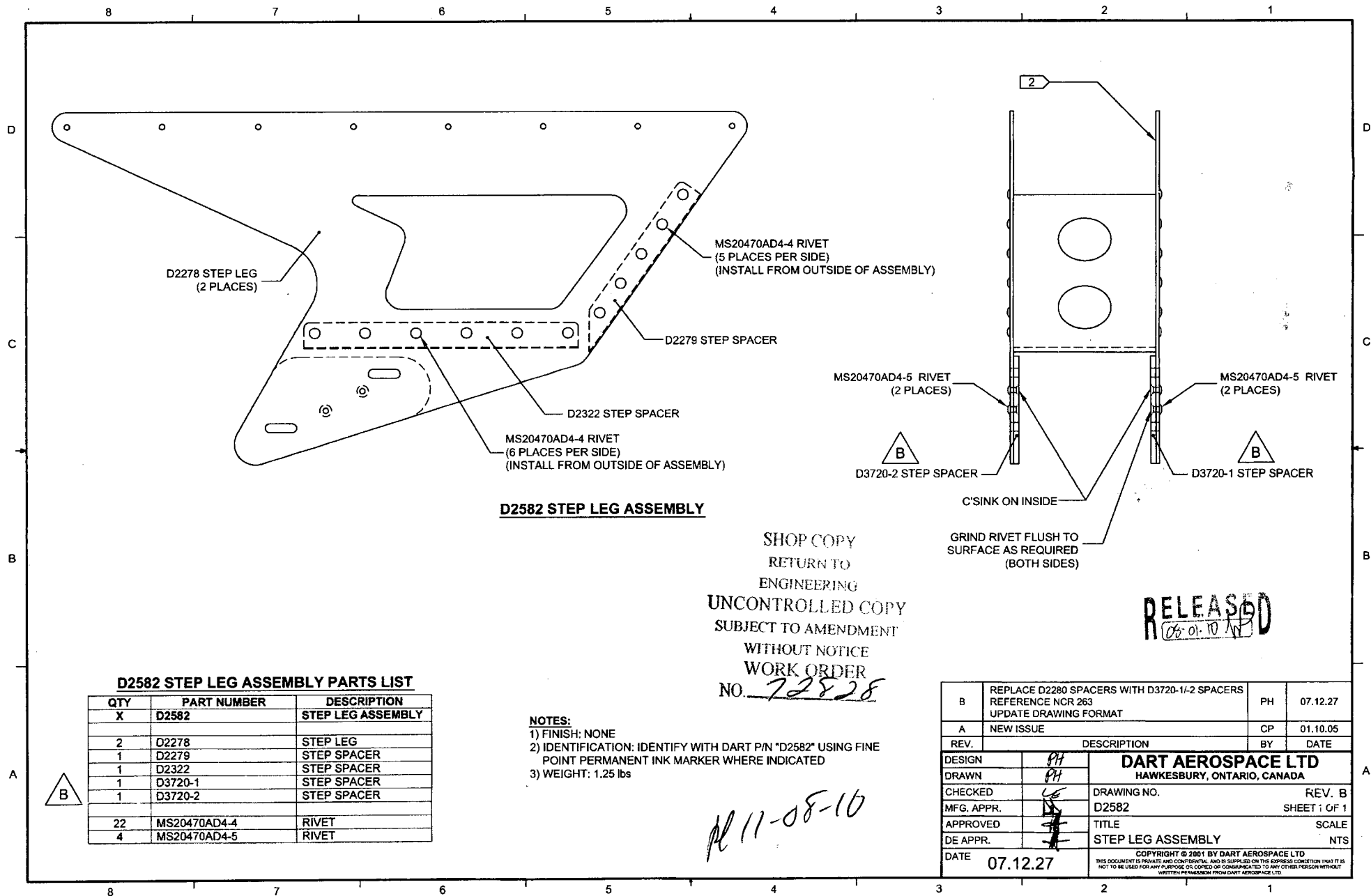
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries





**D2582 STEP LEG ASSEMBLY**

SHOP COPY  
 RETURN TO  
 ENGINEERING  
 UNCONTROLLED COPY  
 SUBJECT TO AMENDMENT  
 WITHOUT NOTICE  
 WORK ORDER  
 NO. 72828

**RELEASED**  
 06-01-10

**D2582 STEP LEG ASSEMBLY PARTS LIST**

QTY	PART NUMBER	DESCRIPTION
X	D2582	STEP LEG ASSEMBLY
2	D2278	STEP LEG
1	D2279	STEP SPACER
1	D2322	STEP SPACER
1	D3720-1	STEP SPACER
1	D3720-2	STEP SPACER
22	MS20470AD4-4	RIVET
4	MS20470AD4-5	RIVET

**NOTES:**

- 1) FINISH: NONE
- 2) IDENTIFICATION: IDENTIFY WITH DART P/N "D2582" USING FINE POINT PERMANENT INK MARKER WHERE INDICATED
- 3) WEIGHT: 1.25 lbs

*PL 11-08-10*

B	REPLACE D2280 SPACERS WITH D3720-1/2 SPACERS REFERENCE NCR 263 UPDATE DRAWING FORMAT	PH	07.12.27
A	NEW ISSUE	CP	01.10.05
REV.	DESCRIPTION	BY	DATE
DESIGN	PH		
DRAWN	PH		
CHECKED	LS		
MFG. APPR.	JS		
APPROVED	JS		
DE APPR.	JS		
DATE	07.12.27		

**DART AEROSPACE LTD**  
 HAWKESBURY, ONTARIO, CANADA  
 DRAWING NO. D2582  
 REV. B  
 SHEET 1 OF 1  
 SCALE  
 NTS

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